









Technical Data	AF24 US
Power supply	24 VAC ± 20% 50/60 Hz
	24 VDC ± 10%
Power consumption running	5 W
holding	1.5 W
Transformer sizing	10 VA (class 2 power source)
Electrical connection	3 ft, 18 GA appliance cable
(-S models have 2 cables)	1/2" conduit connector
Electrical protection	auxiliary switches are double insulated
Overload protection	electronic throughout 0° to 95° rotation
Angle of rotation	95°, adjustable 35 to 95° w/ZDB-AF2 US
Torque	133 in-lb [15 Nm] constant
Direction of rotation	reversible with CW/CCW mounting
Position indication	visual indicator, 0° to 95°
	(0° is spring return position)
Manual override	3mm hex crank (shipped w/actuator)
Auxiliary switches	2 x SPDT 7A (2.5A) @ 250 VAC, UL approved
	one set at +5°, one adjustable 25° to 85°
Running time	150 seconds constant, independent of load,
	spring return < 20 seconds
Humidity	5 to 95% RH non-condensing
Ambient temperature	-22°F to 122°F [-30°C to 50°C]
Storage temperature	-40°F to 176°F [-40°C to 80°C]
Housing	NEMA type 2 / IP54
Housing material	zinc coated steel
Agency listings	cULus acc. to UL 873 and
	CAN/CSA C22.2 No. 24-93
Noise level	max. 45 dB (A)
Servicing	maintenance free
Quality standard	ISO 9001
Weight	6.0 lbs (2.7 kg)

#### Torque min. 133 in-lb, for control of air dampers

#### **Application**

For On/Off, fail-safe control of dampers in HVAC systems. Actuator sizing should be done in accordance with the damper manufacturer's specifications. Control is On/Off from an auxiliary contact, or a manual switch.

The actuator is mounted directly to a damper shaft up to 1.05" in diameter by means of its universal clamp. A crank arm and several mounting brackets are available for applications where the actuator cannot be direct coupled to the damper shaft.

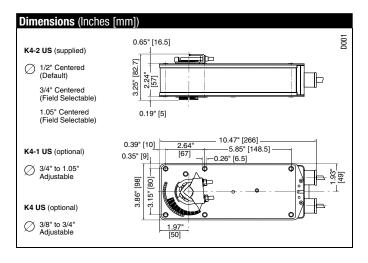
#### **Operation**

The AF series actuators provide true spring return operation for reliable fail-safe application and positive close off on air tight dampers. The spring return system provides consistent torque to the damper with, and without, power applied to the actuator.

The AF series provide 95° of rotation and are provided with a graduated position indicator showing 0° to 95°. The AF has a unique manual positioning mechanism which allows the setting of any damper position within its 95° of rotation. The AF series actuators are shipped at  $+5^{\circ}$  (5° from full fail-safe) to provide automatic compression against damper gaskets for tight shut-off. When power is applied to the AF series, the manual mechanism is released. The actuators will now try to close against the 0° position during its normal control operations. The manual override can also be released physically by the use of a crank supplied with the actuator.

The AF uses a brushless DC motor which is controlled by an Application Specific Integrated Circuit (ASIC). The ASIC monitors and controls the actuator's rotation and provides a digital rotation sensing function to prevent damage to the actuator in a stall condition. The actuator may be stalled anywhere in its normal rotation without the need of mechanical end switches.

The AF24-S US version is provided with two built in auxiliary switches. These SPDT switches are provided for safety interfacing or signaling, for example, for fan start-up. The switching function at the fail-safe position is fixed at  $+5^{\circ}$ , the other switch function is adjustable between  $+25^{\circ}$  to  $+85^{\circ}$ .





A	
Accessories	
AV 10-18	Shaft extension
IND-AF2	Damper position indicator
K4 US	Universal clamp for 3/8" to 3/4" shafts
K4-1 US	Universal clamp for up to 1.05" dia jackshafts
K4-H	Universal clamp for hexshafts 3/8" to 5/8"
KH-AF	Crank arm for up to 3/4" round shaft (Series 2)
KH-AF-1	Crank arm for up to 1.05" jackshaft (Series 2)
KH-AFV	V-bolt kit for KH-AF and KH-AF-1
Tool-06	8mm and 10 mm wrench
ZG-HTR	Thermostat/Heater Kit
ZDB-AF2 US	Angle of rotation limiter
ZG-100	Universal mounting bracket
ZG-101	Universal mounting bracket
ZG-102	Multiple actuator mounting bracket
ZG-106	Mounting bracket for Honeywell® Mod IV
ZG-107	Mounting bracket for Honeywell® Mod III or Johnson® Series
	100 replacement or new crank arm type installations
ZG-108	Mounting bracket for Barber Colman® MA 3/4,
	Honeywell® Mod III or IV or Johnson® Series 100
	replacement or new crank arm type installations
ZG-AF US	Crank arm adaptor kit for AF/NF
ZG-AF108	Crank arm adaptor kit for AF/NF
ZS-100	Weather shield (metal)
ZS-150	Weather shield (polycarbonate)
ZS-260	Explosion-proof housing
ZS-300	NEMA 4X housing
NOTE: When using AF2/	LIS and AF24-S LIS actuators, only use accessories listed on this name

**NOTE:** When using AF24 US and AF24-S US actuators, only use accessories listed on this page. For actuator wiring information and diagrams, refer to Belimo Wiring Guide.

# **Typical Specification**

On/Off spring return damper actuators shall be direct coupled type which require no crank arm and linkage and be capable of direct mounting to a jackshaft up to a 1.05" diameter. The actuators must be designed so that they may be used for either clockwise or counterclockwise fail-safe operation. Actuators shall have a manual positioning mechanism accessible on its cover. Actuators shall use a brushless DC motor and be protected from overload at all angles of rotation. Run time shall be constant and independent of torque. If required, two SPDT auxiliary switches shall be provided with one switch having the capability of being adjustable. Actuators with switches must be constructed to meet the requirement for Double Insulation so an electrical ground connection is not required to meet agency listings. Actuators shall be cULus listed, have a 5 year warranty, and be manufactured under ISO 9001 International Quality Control Standards. Actuators shall be as manufactured by Belimo.

# **Wiring Diagrams**



# INSTALLATION NOTES



Provide overload protection and disconnect as required.



# **CAUTION** Equipment Damage!

Actuators may be connected in parallel.

Power consumption and input impedance must be observed.



Actuators may also be powered by 24 VDC.



For end position indication, interlock control, fan startup, etc., AF24-S US incorporates two built-in auxiliary switches:  $2 \times SPDT$ , 7A (2.5A) @250 VAC, UL Approved, one switch is fixed at  $+5^{\circ}$ , one is adjustable  $25^{\circ}$  to  $85^{\circ}$ .



# **APPLICATION NOTES**



Meets cULus requirements without the need of an electrical ground connection.

WARNING Live Electrical Components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

